# ENERGY SAVING REFRIGERATED COMPRESSED AIR DRYERS 75-2000 SCFM



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### SOME COMPANIES ARE FOUNDED ON HARD WORK. OTHERS ARE FOUNDED ON IDEALS.

### **FS-CURTIS WAS FOUNDED ON BOTH.**

More than 165 years ago, the FS-Curtis way of doing business was established through two key commitments: a dedication to building quality products and a dedication to responsive customer service.

Over the decades, the company and its products have evolved through innovation and new technologies. But those commitments to quality and service remain unchanged. Today, just as in 1854, FS-Curtis customers can depend on our products for reliable, long-term service. Equally as important, they can depend on getting the same from our people.

# **A HISTORY OF EXCELLENCE**



# SUSTAINABLE ENERGY SAVING SOLUTIONS

Utilizing the latest advancements in heat transfer technology, the RES Series refrigerated dryers offer an innovative approach to efficiently remove liquid contamination from compressed air.

RES Series dryers are designed with 4-in-1 heat exchangers (patent pending) and a phase change material (PCM) encapsulated between the refrigeration and compressed air circuits, serving as a highly effective reservoir for thermal storage. The PCM possesses high latent heat properties which enables it to melt or freeze at a constant temperature. The phase change material will absorb heat from warm, moisture laden compressed air without a significant rise in temperature.

The phase change material stays colder for longer periods of time, cycling the refrigerant compressor less often than conventional energy saving designs.





# **ENERGY SAVING SUSTAINABILITY**

The RES Series lowers air system power costs and improves productivity by matching power consumption to compressed air demand.

#### DEMANDSMART ENERGY MANAGEMENT SYSTEM

By monitoring the incoming heat load to determine how much cooling energy is required to maintain stable dew point control, this energy-saving control system is able to make precise refrigeration compressor adjustments to match the varying heat loads, maximizing energy savings.

#### LOAD MATCHING PERFORMANCE

Compressed air load profiles in most manufacturing facilities fluctuate. The RES Series provides cost-effective energy savings by matching electrical power consumed in direct proportion to air demand. Linear load matching is achieved

from 0% up to 100% demand. Non-cycling dryers operate with the refrigeration compressor running continuously, regardless of inlet load conditions. Minimal energy savings are realized from 100% down to 0% inlet air load.

Dem



#### LINEAR ENERGY SAVINGS

RES Series dryers automatically cycle (on /off) the refrigeration compressor in response to inlet load conditions. As the inlet air load is reduced, the power requirement to dry the air is matched in proportion to the demand. For example, at 60% inlet air load, a noncycling dryer consumes 96% of the full load power consumption, a 4% energy savings. By comparison, at 60% inlet air load, the RES Series consumes only 60 % of the full load power, a 40% energy savings.

Drivers are rated in a accordance to ISO 7183 standard rating conditions A2. (38°C / 100°E ambient)

TeX Series also shown at an ambient temperature of 60°F (15°C) Note: The power consumption data set forth above for non cycling dryers and variable speed dryers was obtained from an article titled "Cycling Refrigerated Dryers - Are Savings Significant?" published in Compressed Air Best Practices in November 2011. The power consumption data set forth above for the FLEX dryer is based on laboratory testing performed on a FLX 12 model dryer. We expect that power consumption data between non cycling, variable speed and the FLEX dryer would be consistent regardless of the size of the dryer.

## RES (75 TO 2000 SCFM)

The RES Series is the ideal solution to reliably and economically dry compressed air. The innovative technology does not require a recirculating pump and associated piping. This results in a simpler, more energy efficient design.

#### Stainless steel brazed plate 4-in-1 heat exchanger (patent pending), with phase change material reservoir

- The PCM thermal reservoir operates at a precise temperature to deliver a stable pressure dew point.
- Smooth, non-fouling stainless steel surfaces promote low resistance to flow, optimizing air system efficiency

#### No-air-loss, demand drain efficiently removes condensate without loss of compressed air

- Condensate drain lines terminate at discharge connections conveniently located on the side of the dryer .
- Failure to discharge alarm on the operator interface enhances system reliability

#### High efficiency, up-flow aluminum air-cooled condenser

- · Pulls ambient air through the condenser and releases out the top of the dryer condenser
- Provides cooler condensing air and greater efficiency

#### Reliable, semi-hermetic refrigerant compressors

- Environmentally friendly, globally accepted refrigerants
- Rugged design, for long-term operation

#### **Integral Moisture Separator**

Included in RES75- RE2000

#### **Controller with LCD display provides** ease of monitoring and operating status



- Energy saving (%), dryer operating time, refrigeration compressor operating time, active fault message dew point status, and
  - USB connection port to download operating data and upgrade firmware
  - Remote monitoring capability RS485 communications port



# TECHNICAL DATA

				INLET/OUTLET	OPERATING	DIMENSIONS		APPROX		
DRYER	INLET FLOW	PRESSURE DROP	VOLTAGES	CONNECTIONS	POWER	н	W	D	WEIGHT	
MODEL	SCFM	PSI		IN	KW	IN	IN	IN	LB	
RES75	75	2.9	115/1/60	60 NPT 1"	0.54	30	14	24	120	
RES100	100	3.0			0.62	28	14	31	147	
RES150	150	3.6		NPT 2"	0.85	30	17	36	189	
RES200	200	2.2			1.32	30	18	38	217	
RES300	300	3.6			1.99	36	19	44	324	
RES400	400	2.5	Standard voltage 430/3/60	Standard voltage 430/3/60		2.54	36	19	44	335
RES450	450	3.0				3.23	41	20	49	366
RES550	550	3.0				3.42	41	20	49	396
RES800	800	3.7	Optional voltage 575/3/60	Optional voltage 575/3/60		4.3	59	32	59	1056
RES1000	1000	5.0			FLG 3	5.84	59	34	62	1211
RES1250	1250	4.6				7.6	59	39	62	1537
RES1500	1500	3.9		FLG 4"	9	59	39	62	1766	
RES2000	2000	3.1			10	59	39	69	2028	

Performance data presented in accordance with ISO 7183 (Option A2) conditions: 100°F inlet temperature, 100°F ambient temperature and 100 psig conditions.

### **Capacity Correction Factors**

To adjust the dryer capacity for non-standard conditions, use the Capacity Correction Factors (multipliers) from Tables 1, 2 & 3.

#### Table 1 - Inlet Air Pressure

	75 PSIG	100 PSIG	120 PSIG	150 PSIG	225 PSIG
INLET AIR PRESSURE	5.2 BAR	6.9 BAR	8.3 BAR	10.3 BAR	15.5 BAR
Multiplier	0.86	1.00	1.04	1.09	1.15

#### **Table 2 - Inlet Air Temperature**

INLET AIR TEMPERATURE	80°F/27°C	90°F/32°C	100°F/38°C	110°F/43°C	120°F/49°C
Multiplier	1.12	1.06	1.00	0.83	0.68

#### Table 3 - Ambient Air Temperature

AMBIENT AIR TEMPERATURE	80°F/27°C	90°F/32°C	100°F/38°C	110°F/43°C	120°F/49°C
Multiplier	1.46	1.23	1.00	0.82	0.68





### **CONTINUED COMMITMENT**

A company history that dates back more than 165 years is a company history that, to us, is just the beginning. FS-Curtis is committed to offering a world-class portfolio of products. Through the dependability of our people and our quality-focused manufacturing, FS-Curtis will continue to be the most trusted and dependable name in compressed air serving even more markets through our evergrowing global presence.

You can count on **FS-Curtis** to approach the next 165 years by staying true to the values and strengths that are appreciated by our customers today.

# **A WORLD OF DIFFERENCE**

The FS-Curtis headquarters in St. Louis, Missouri, U.S.A. is the anchor of a larger global network. FS-Curtis builds quality products — and a quality reputation — at locations around the world.

In addition to our manufacturing and packaging locations, a large global network of sales agents and distributors ensures that sales and service support is available around the world, day in and day out.

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